

## Environmental assessment of future photovoltaics

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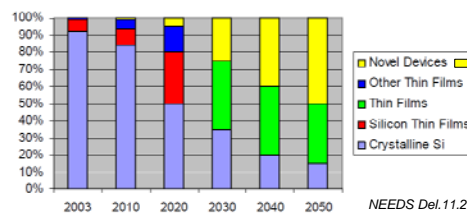
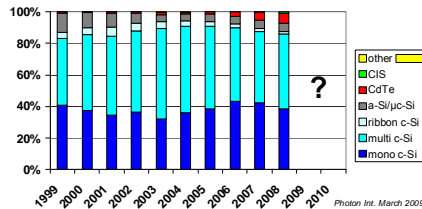
38th LCA Discussion Forum, Zürich, 19 June 2009

[www.ecn.nl](http://www.ecn.nl)

## Environmental impact of future PV?

- **What are the future technologies shares?**
  - driver 1: economics: €/kWh
  - driver 2: environmental impacts/kWh
  - driver 3: social aspects
- **What are the future parameters/technology?**
  - LCA data of today often outdated and incomplete
  - scaling: lab → pilot → industrial

## Technology shares



**Concentrator Photovoltaics**

Concentrix Solar  
27.2% module efficiency

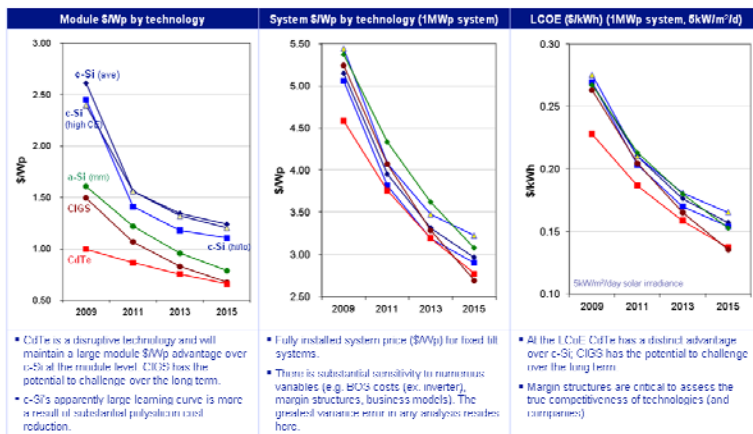
**Dye Sensitized Photovoltaics**

Fraunhofer ISE  
5% module efficiency

**Organic Photovoltaics**

Konarka  
1.7% module efficiency

## Driver 1: cost

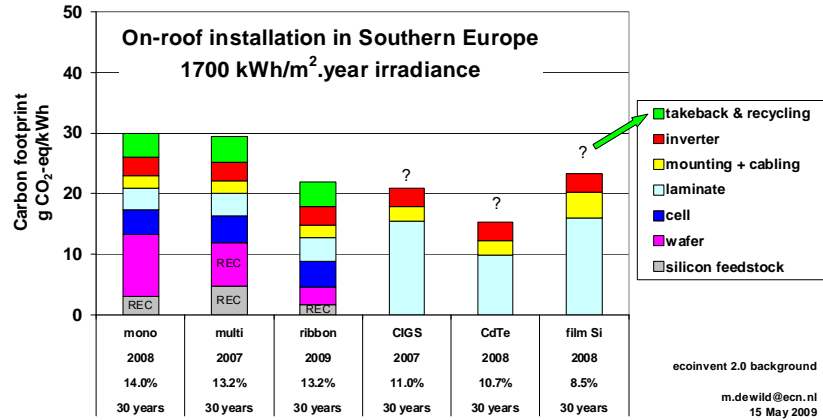


Source: Deutsche Bank estimates

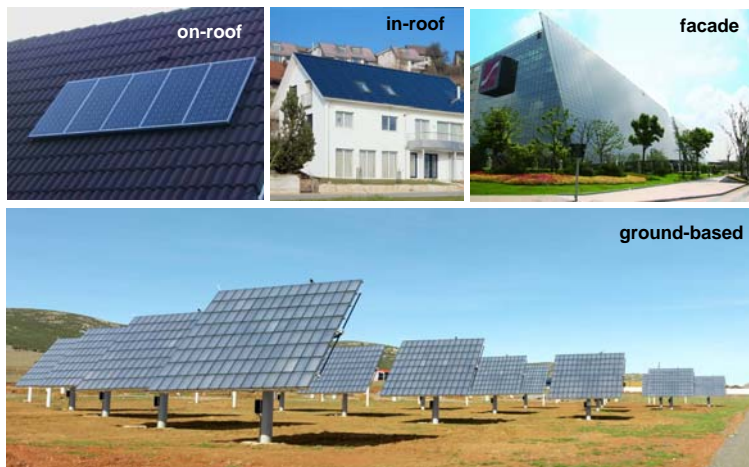
Stephen O'Rourke (212) 250-8670

Deutsche Bank 24 April 2009

## Driver 2: Environmental impacts



## Driver 3: Social acceptance - aesthetics



## Key parameters for LCA & LCC

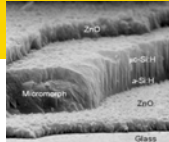
NEE21.81 Ja - WP11 Technology specification photovoltaic systems

	Year 2025				Year 2050			
	te-Si	ribbon-Si	CellFe	LiHE (com./101-v cells)	Crystalline-Si	CellFe	LiHE (com./101-v cells)	
<b>VERY OPTIMISTIC</b>								
Layer thickness (µm)	100	150			100			
% Avg. module efficiency	22	20	18	35	25	22	50	
Module lifetime (yrs)	35		30	30	50	40	40	40
Avg. system efficiency			90			95		
Material and energy flow source	CrystalSolar 2005	Data from Industry		Pfennig et al. 2006, Mohr et al. 2006	CrystalSolar 2005	Data from Industry		Pfennig et al. 2006, Mohr et al. 2006
Estimation	Process materials and energy >20% of current data	Process materials and energy >20% of current data		Process materials and energy >20% of current data	Process materials and energy >20% of current data	Process materials and energy >20% of current data		Process materials and energy >20% of current data
<b>REALISTIC OPTIMISTIC</b>								
Layer thickness (µm)	150	150			150			
% Avg. module efficiency	22	20	18	35	22	22	40	
Module lifetime (yrs)	30	30	30	30	40	35	35	35
Avg. system efficiency (%)			90			95		
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<b>REALISTIC</b>								
Layer thickness (µm)	150	200			150			
% Avg. module efficiency	17	14	12	NA	15	18	35	
Module lifetime (yrs)	30		25	NA	35	30	30	30
Avg. system efficiency (%)			90			95		
Material and energy flow source	CrystalSolar 2005	Data from Industry		NA	CrystalSolar 2005	Data from Industry		Pfennig et al. 2006, Mohr et al. 2006
Estimation	Process materials and energy >20% of current data	Process materials and energy >20% of current data		Process materials and energy >20% of current data	Process materials and energy >20% of current data	Process materials and energy >20% of current data		Process materials and energy >20% of current data

Table 18 Key parameters and data sources

- energy/material flows
- layer thickness
- impacts
- module efficiency
- system efficiency
- lifetime
- kWh produced

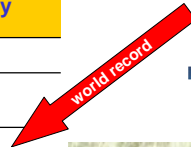
## Scaling of production



	lab	pilot	industrial
<b>optimization</b>	efficiencies		cost
<b>product</b>	components		final product
<b>product size</b>			
<b>production</b>			automation & integration
<b>equipment</b>	batch	inline	inline
<b>throughput</b>			
<b>yield</b>			
<b>consumption</b>			
<b>emission control</b>	limited	central	central + dedicated
<b>waste</b>	no recycling	no recycling	recycling: heat, water, HF, etc..

## From solar cell to total area module efficiency

ECN module A288	area	efficiency
160 $\mu\text{m}$ cell (average)		17.2%
encapsulated cell: glass   EVA   cell   EVA   back foil		16.9%
module (aperture area)	0.8867 m <sup>2</sup>	16.7% (16.4% TÜV)
module (total area)	0.9425 m <sup>2</sup>	15.7%



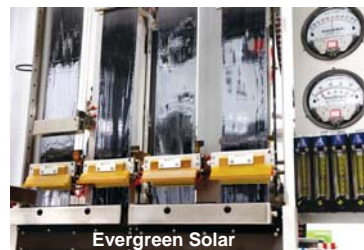
- Highly automated module manufacturing for rear-contacting cells
- Suitable for very thin solar cells
- 1 module per minute (~8 times faster than H-pattern)



## Fast reduction in wafer/ribbon thickness

... because not enough solar grade Si factories

- **180  $\mu\text{m}$  wafer thickness 2009**  
Comparison with NEEDS study:  
150  $\mu\text{m}$  pessimistic 2025,  
100  $\mu\text{m}$  realistic/optimistic & very optimistic 2025.
- **190  $\mu\text{m}$  ribbon Si thickness 2009 (Evergreen Solar)**,  
Comparison with NEEDS study:  
200  $\mu\text{m}$  pessimistic 2025,  
150  $\mu\text{m}$  realistic/optimistic & very optimistic 2025.



## Conclusions

- Analyzing the future starts with good knowledge of today
- Estimations of environmental impacts of future PV technologies must be based on analysis of:
  - €/kWh
  - social acceptance (example visual impacts)
  - environmental impacts of today