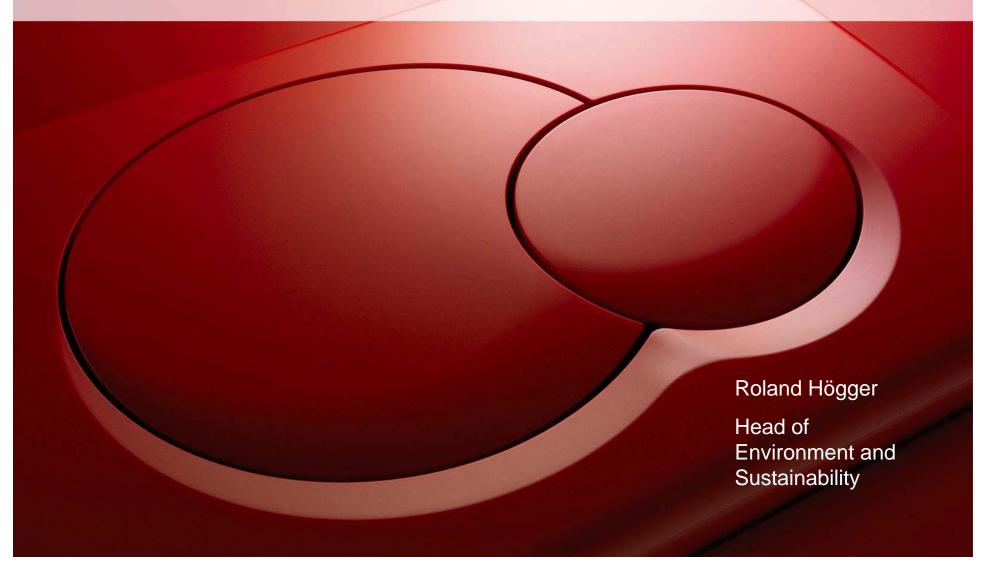
Geberit and Eco-Design

GEBERIT

27th LCA Discussion forum, November 17th, 2005





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- Company Profile
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Company Profile

GEBERIT

Market Leader in Sanitary Technology

- The European market leader in Sanitary Technology
- Headquaters in Jona, Switzerland
- Sales 2004 of CHF 1,907 Mio.
- 5,200 employees across 37 countries
- 30 sales and marketing companies
- 16 specialized production sites in Europe, USA and China
- Nearly 500 technical advisors
- Training of approx. 25'000 installers, planners and architects per annum







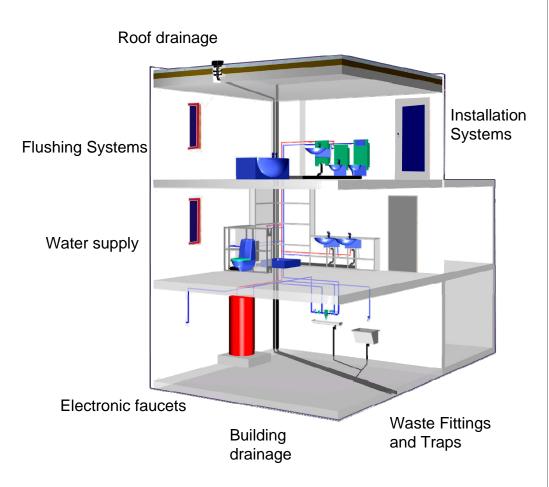


Company Profile

GEBERIT

Integrated solutions

- Two product ranges
 - Sanitary Systems
 - Piping Systems
- Core Competences
 - Improved building procedures
 - Acoustical insulation
 - Water conservation
 - Drainage hydraulics
 - Fire protection



Geberit and Environment

GEBERIT

Environmental Pioneer in Sanitary Industry

Company-oriented

- Operational improvement (processes, energy, etc.)
- Environmental Management according to ISO 14001
- Corporate eco-balances

Product-oriented

- Development of eco-efficient products
- Use of LCA's (long tradition)
- Minimisation of problematic substances

Market-oriented

- Take-back of old products (historic waste)
- Information and training of customers and other stakeholders (analysts, public authorities, etc.)
- Cooperation with environmental organisation (BUND)

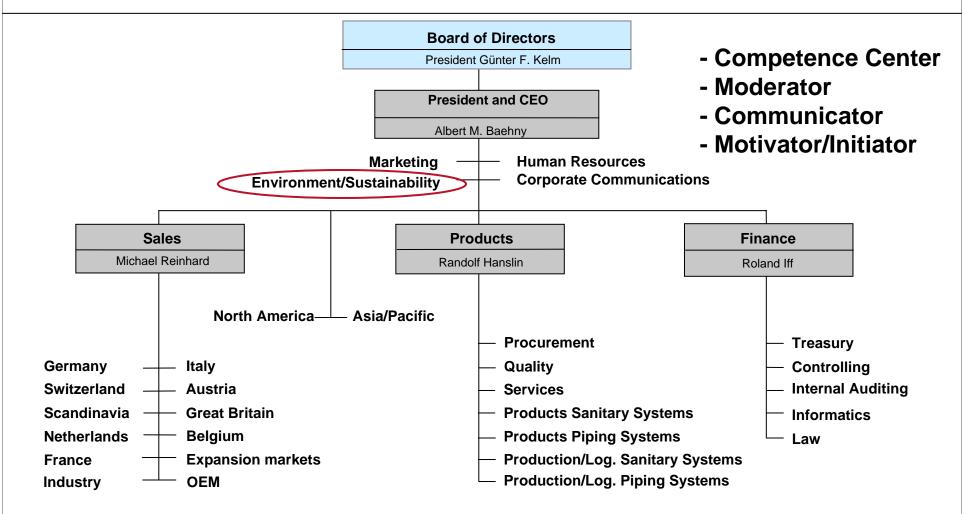




Geberit and Environment

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My Role (within Eco-Design)



CA Discussion forum November 17th. 2005

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Geberit and Environment

GEBERIT

Environmentally friendly products create value

Characteristics of environmentally friendly products

- Long durability (incl. spare parts, exchange sets, etc.)
- Unproblematic materials
- Good recyclability, easy disposal
- Low water and energy consumption during use

Examples

- Intelligent electronic faucet
- 1 liter water saving technology for urinals
- Noise reducing pipe technology





Framework

Object of investigation

- WC-Element, dual flush (6/3 l)
- Flushing actuators (white, mat chromium-plated)

Functional Unit

- Complete cistern, 25a

Scope

- Whole life cycle
- No panels, no ceramic

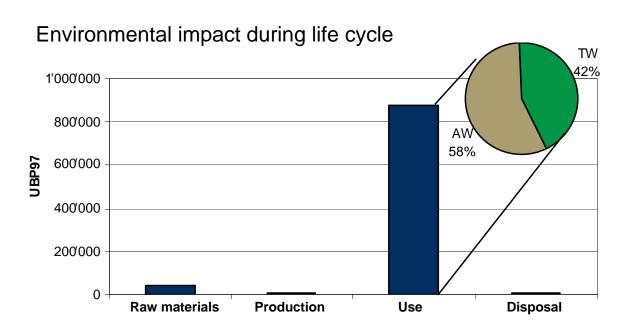
Assumptions

- Production: internal energy use
- Utilization: family, 18 I per person.day, 650m³ total
 1 liter flush scenario → 5 I instead of 18 I (-70%)
- Disposal: Cardboard and metal → recycling, rest → incineration



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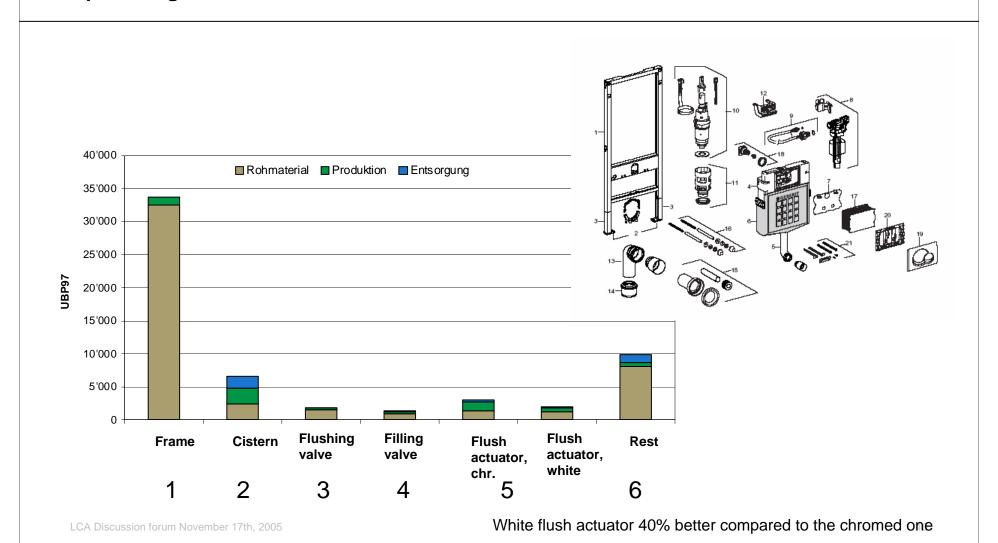
Results whole life cycle



- Highest impact during use (94%), 5% raw material → Water saving
- Water saving limitations (flushing technology, sewer system)
- → Optimization of the existing system (on the short/long run)
- → New system (e.g. 1 liter), leap of technology (on the long run)

■ GEBERIT

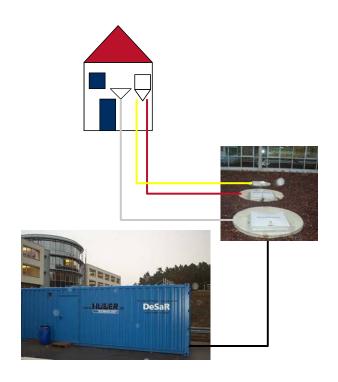
Optimizing Geberit Duofix WC Element



GEBERIT

Flushing Technology in future

- Open system boundaries
 - House + Supply + Disposal
- Besides water saving ...
 - Use of "grey" water
 - Separation urine excrements
 - (Intermediate)Storage
 - Controlling (intelligence)
 - Etc.



→ Completely new product requirements, new technology

Ecodesign in practice



Ecodesign Workshops

- Project-specific, punctual
- Eco-design workshop at an early stage (2-4 hours)
- Rough analysis based on
 - Existing LCA
 - Grey energy
 - Qualitative aspects
- Legal compliance check → increasing importance
- Benchmark, incl. existing product (②, ③)
- Definition of measures
- To go into detail
 - Eco-Design pilot / assistant
 - LCA
 - Internal experts

Ecodesign in practice



LCA and Ecodesign-Tools

LCA

- Strong focus on product
- Tool for analysis
- (Relatively) complex
- Detailed information necessary
- Convenient for comparisons and discussing scenarios
- Basis for external communication (leaflets, EPD's, etc.) and marketing
- Experts are needed

Ecodesign-Tools

- Broad view (benchmark, legal compliance, social aspects, etc.)
- Easy integration into R&D process (at an early stage)
- Rough data pool is sufficient
- Easy to understand
- Moderating and inspiring
- Support by experts is necessary

Ecodesign in practice



Challenges

- Integrate Eco-Design into product development process at an early stage
- Acceptance within project team
- Good moderation
- Speaking developer's language
- At the beginning: get an overview instead of going too much into detail
- Finding all important eco aspects
- Communication of realised measures to the customer

Geberit and Eco-Design



Thank you for your attention!